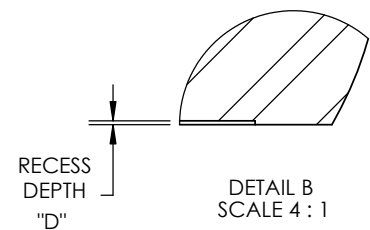
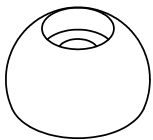
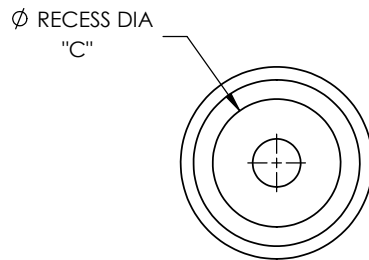
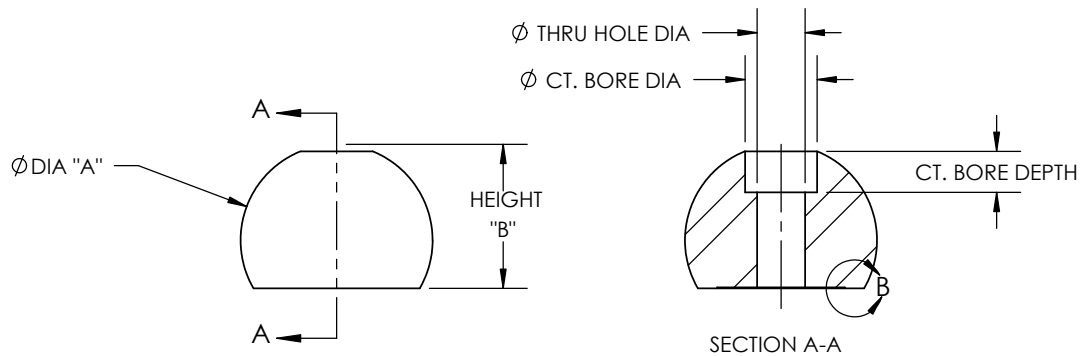


MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

REV	ECO NO.	ECO TITLE	DATE
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PART NUMBER	DIAMETER "A"	SHPERICITY	SURFACE ROUGHNESS MAX	HEIGHT "B"	RECESS DIA "C"	RECESS DEPTH "D"	THRU HOLE DIA	CT BORE DIA	CT BORE DEPTH
250-TBR-CB	0.250 ± .0001	0.000010	.7 Micro Inch Ra	0.167 ± .002	0.175	0.005	0.096	0.188	0.086
312-TBR-CB	0.3125 ± .0001	0.000010	.7 Micro Inch Ra	0.208 ± .002	0.200	0.005	0.125	0.218	0.125
375-TBR-CB	0.375 ± .0001	0.000010	.7 Micro Inch Ra	0.250 ± .002	0.250	0.005	0.125	0.218	0.125
500-TBR-CB	0.500 ± .0001	0.000010	.7 Micro Inch Ra	0.334 ± .002	0.325	0.005	0.154	0.281	0.138
750-TBR-CB	0.750 ± .0001	0.000010	.7 Micro Inch Ra	0.500 ± .002	0.500	0.005	0.206	0.375	0.19
100-TBR-CB	1.000 ± .0001	0.000010	.7 Micro Inch Ra	0.750 ± .002	0.666	0.005	0.25	0.375	0.25

PROPRIETARY INFORMATION

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
ANGULAR: 1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5



Bal-tecTM

1550 E. SLAUSON AVE
LOS ANGELES, CA 90011

TITLE				NUMBER	REV
TRUNCATED BALL W/ COUNTERBORED HOLE				SEE TABLE	01
ENGINEER	DWN BY	DATE DRAWN	SIZE	SCALE	PAGE
GENE GLEASON	RJV	12/02/06	A	1:1	1 OF 1