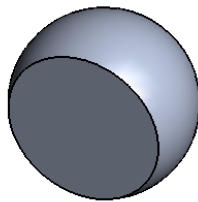
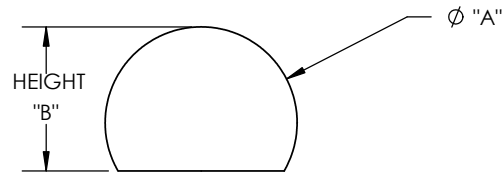


MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

REV	ECO NO.	ECO TITLE	DATE
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PART NUMBER	DIAMETER "A"	SHPERICITY	SURFACE ROUGHNESS MAX	HEIGHT "B"
187-TB	0.1875 ± .0001	0.000010	.7 Micro Inch Ra	0.125 ± .002
250-TB	0.250 ± .0001	0.000010	.7 Micro Inch Ra	0.167 ± .002
312-TB	0.3125 ± .0001	0.000010	.7 Micro Inch Ra	0.208 ± .002
375-TB	0.375 ± .0001	0.000010	.7 Micro Inch Ra	0.250 ± .002
500-TB	0.500 ± .0001	0.000010	.7 Micro Inch Ra	0.334 ± .002
750-TB	0.750 ± .0001	0.000010	.7 Micro Inch Ra	0.500 ± .002
100-TB	1.000 ± .0001	0.000010	.7 Micro Inch Ra	0.750 ± .002

PROPRIETARY INFORMATION

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
ANGULAR: 1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5



Bal-tecTM

1550 E. SLAUSON AVE
LOS ANGELES, CA 90011

TITLE			NUMBER		REV
TRUNCATED BALL			SEE TABLE		01
ENGINEER	DWN BY	DATE DRAWN	SIZE	SCALE	PAGE
GENE GLEASON	RJV	12/02/06	A	1:1	1 OF 1