	REV	ECO NO.	ECO TITLE	DATE
MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN			DRAWING UPDATE	06/08/14
SECTION A-A 2X E-DEPTH REF "F"	ØDI	A "A"		
	∑ 2	X Ø DIA "E		

PART	DIAM	ETER	HOLE DI	AMETER	DEPTH REF		
NUMBER	"/	۹"	"E	"	"F"		
187-CBH	0.1875	± .0001	0.062	± .002	0.1000		
250-CBH	0.250	± .0001	0.063	± .002	0.125		
312-CBH	0.3125	± .0001	0.0938	± .002	0.1250		
375-CBH	0.375	± .0001	0.094	± .002	0.1250		
500-CBH	0.500	± .0001	0.125	± .002	0.250		
750-CBH	0.750	± .0001	0.125	± .002	0.300		
100-CBH	1.000	± .0001	0.125	± .002	0.300		

	PROPRIETARY INFORMATION THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: 1 °	Bal-tec 1550 E. SLAUSON AVE LOS ANGELES, CA 90011						
OF MICRO SURFACE ENGR. INC. AND IS FURNISHED FOR INFORMATIONAL PURPOSES ONLY.	TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005	CYLINDER WITH BLIND HOLE SEE TABLE						E 02	
	© 2006 MICRO SURFACE ENGR. INC.	INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5	GENE GLEASON		dwn by RJV	DATE DRAWN 12/02/06	SIZE A	scale	PAGE 1 OF 1