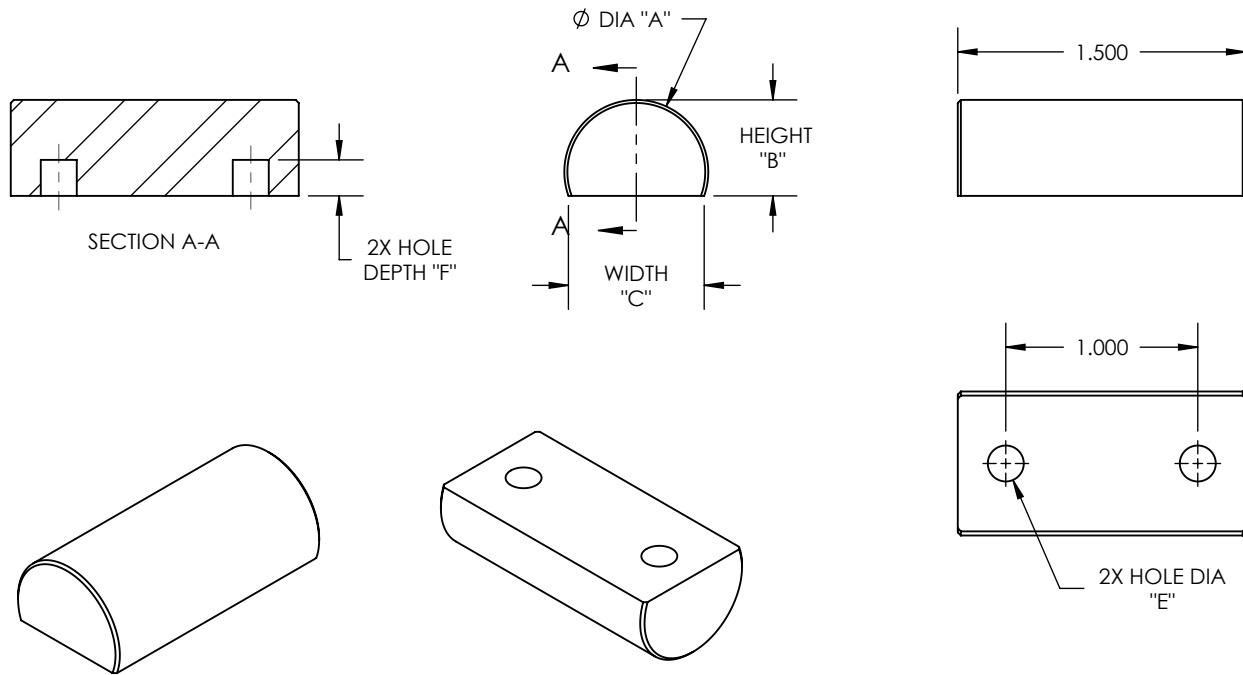


MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

REV	ECO NO.	ECO TITLE	DATE
02	-----	DRAWING UPDATE	06/28/14



PART NUMBER	UNITS	DIAMETER "A"	HEIGHT "B"	WIDTH "C"	HOLE DIA "E"	HOLE DEPTH "F"
187-TC-BH	in	0.1875 ± 0.0001	0.125 ± 0.002	0.177	0.0313	0.0313
	mm	4.76 ± 0.003	3.18 ± 0.05	4.50	0.79	0.79
250-TC-BH	in	0.2500 ± 0.0001	0.167 ± 0.002	0.235	0.0625	0.063
	mm	6.35 ± 0.003	4.24 ± 0.05	5.97	1.59	1.59
312-TC-BH	in	0.3125 ± 0.0001	0.208 ± 0.002	0.294	0.0938	0.0938
	mm	7.94 ± 0.003	5.28 ± 0.05	7.47	2.38	2.38
375-TC-BH	in	0.3750 ± 0.0001	0.250 ± 0.002	0.353	0.125	0.1250
	mm	9.53 ± 0.003	6.35 ± 0.05	8.97	3.18	3.18
500-TC-BH	in	0.5000 ± 0.0001	0.334 ± 0.002	0.471	0.1563	0.156
	mm	12.70 ± 0.003	8.48 ± 0.05	11.96	3.97	3.97
750-TC-BH	in	0.7500 ± 0.0001	0.500 ± 0.002	0.707	0.1875	0.188
	mm	19.05 ± 0.003	12.70 ± 0.05	17.96	4.76	4.76
100-TC-BH	in	1.0000 ± 0.0001	0.750 ± 0.002	0.866	0.2188	0.219
	mm	25.40 ± 0.003	19.05 ± 0.05	21.10	5.56	5.56

PROPRIETARY INFORMATION

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UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

TOLERANCES:
ANGULAR: 1°
TWO PLACE DECIMAL ±.01
THREE PLACE DECIMAL ±.005

INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5



Bal-tecTM

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TITLE			NUMBER		REV
TRUNCATED CYLINDER WITH BLIND HOLE			SEE TABLE		02
ENGINEER	DWN BY	DATE DRAWN	SIZE	SCALE	PAGE
GENE GLEASON	BLC	06/28/14	A	1:1	1 OF 1