			F	REV E	CO NO	0.	ECO TITLE	E	DATE
TERIAL: STAINLESS	STEEL 440C, HAR	DENED TO Rc 58 MIN		03		DF	RAWING UPI	DATE	07/05/1
.003		DETAIL B SCALE 4 : 1 $X \phi "D"$ $X \phi "E"$ \downarrow \downarrow \downarrow \downarrow \downarrow \downarrow	Ø DIA "A"	HEIC "B) - 1.000		
						THRU	СТ		I
PART NUMBER	UNITS	DIAMETER "A"	HEIGHT "B"	WID "C		THRU HOLE DIA "E"	CT BORE DIA "G"	CT BORE DEPTH "H"	
NUMBER	UNITS				;"	HOLE DIA	BORE	DEPTH "H"	
		"A"	"B"	"C	;" 35	HOLE DIA "E"	BORE DIA "G"	DEPTH "H" 0.086	
NUMBER 250-TCR-CB	in	"A" 0.250 ± .0001	"B" 0.167 ± .002	"C 0.2	35 70	HOLE DIA "E" 0.094	BORE DIA "G" 0.1875	DEPTH "H" 0.086 2.184	
NUMBER	in mm	"A" 0.250 ± .0001 6.350 ± .003	"B" 0.167 ± .002 4.242 ± .05	0.2 5.9	35 70 94	HOLE DIA "E" 0.094 2.288	BORE DIA "G" 0.1875 4.75	DEPTH "H" 0.086 2.184	
NUMBER 250-TCR-CB 312-TCR-CB	in mm in	"A" 0.250 ± .0001 6.350 ± .003 0.3125 ± .0001	"B" 0.167 ± .002 4.242 ± .05 0.208 ± .002	0.2 5.9 0.2	35 70 94 68	HOLE DIA "E" 0.094 2.288 0.125	BORE DIA "G" 0.1875 4.75 0.218	DEPTH "H" 0.086 2.184 0.125 3.175	
NUMBER 250-TCR-CB	in mm in mm	"A" 0.250 ± .0001 6.350 ± .003 0.3125 ± .0001 7.9375 ± .003	"B" 0.167 ± .002 4.242 ± .05 0.208 ± .002 5.283 ± .05	0.2 5.9 0.2 7.4	35 70 94 68 53	HOLE DIA "E" 0.094 2.288 0.125 3.175	BORE DIA "G" 0.1875 4.75 0.218 5.537	DEPTH "H" 0.086 2.184 0.125 3.175	
NUMBER 250-TCR-CB 312-TCR-CB	in mm in mm in	"A" 0.250 ± .0001 6.350 ± .003 0.3125 ± .0001 7.9375 ± .003 0.375 ± .0001	"B" 0.167 ± .002 4.242 ± .05 0.208 ± .002 5.283 ± .05 0.250 ± .002 6.350 ± .05	0.2 5.9 0.2 7.4 0.3	35 70 94 68 53 66	HOLE DIA "E" 0.094 2.288 0.125 3.175 0.125	BORE DIA "G" 0.1875 4.75 0.218 5.537 0.218	DEPTH "H" 0.086 2.184 0.125 3.175 0.125 3.175	

PROPRIETARY INFORMATION	UNLESS OTHERWISE SPECIFIED:	Bal-tec						
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		TITLE TRUNCATED CYLINDER WITH CTBORED HOLE				NUMBER SEE TABLE		REV 03
	INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5	ENGINEE GENE GL		dwn by BLC	DATE DRAWN 07/05/14	SIZE A	scale	PAGE 1 OF

8.484 ± .05

0.500 ± .002

0.750 ± .002

12.700 ± .05

19.050 ± .05

11.963

0.707

17.958

0.866

21.100

3.910

0.206

5.323

0.206

6.350

70137

0.375

9.52

0.375

9.52

3.505

0.190

4.826

0.250

6.350

12.700 ± .003

0.750 ± .0001

19.050 ± .003

1.000 ± .0001

25.400 ± .003

mm

in

in

mm

mm

750-TCR-CB

100-TCR-CB