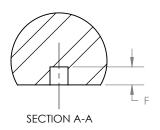
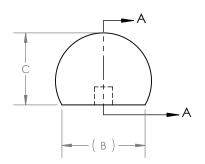
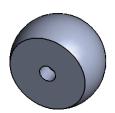
MATERIAL: STAINLESS STEEL 440C, HARDENED TO Rc 58 MIN

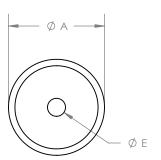
	REV	ECO NO.	ECO TITLE	DATE
				//











PART NUMBER	DIAMETER "A"		DIAMETER "B"	HEIGHT "C"	HOLE DIA "E"	HOLE DEPTH "F"
187-TB-BH	0.1875	± .0001	0.1767	0.125 ± .002	0.063	0.063
25-TB-BH	0.250	± .0001	0.235	0.167 ± .002	0.063	0.063
312-TB-BH	0.3125	± .0001	0.294	0.208 ± .002	0.094	0.094
375-TB-BH	0.375	± .0001	0.353	0.250 ± .002	0.125	0.125
50-TB-BH	0.500	± .0001	0.471	0.334 ± .002	0.156	0.156
75-TB-BH	0.750	± .0001	0.707	0.500 ± .002	0.156	0.156
100-TB-BH	1.000	± .0001	0.866	0.750 ± .002	0.188	0.188

PROPRIETARY INFORMATION

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MICRO SURFACE ENGR. INC. AND IS FURNISHED FOR INFORMATIONAL PURPOSES ONLY.

TOLERANCES: ANGULAR: 1 ° TWO PLACE DECIMAL ±.01 THREE PLACE DECIMAL ±.005

© 2006 MICRO SURFACE ENGR. INC. INTERPRET GEOMETRIC TOLERANCING PER: ANSI Y14.5



Bal-tec_m

1550 E. SLAUSON ÄVE LOS ANGELES, CA 90011

TITLE TRUNCATED BALL WITH BLIND HOLE SEE TABLE

DWN BY

RJV

REV 002

ENGINEER GENE GLEASON

DATE DRAWN 12/02/06 **A**

SIZE SCALE 1:1

PAGE 1 OF 1